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CASE STUDIES Classroom Practice Technologists' Practice Hard Materials Soft Materials Food and Bio-related Rocky Road to Memphis Meltdown The Herb Farm - revisited Smart choice Gluten-free cookies Cow Power Product Development at Heinz Wattie's Fit to Drink Meal Innovations Developing a new stir-fry sauce The Age of Aquariums Sweet As	<section-header><section-header><text><text><text><text><text><list-item><text><list-item><text></text></list-item></text></list-item></text></text></text></text></text></section-header></section-header>
Sealord Group Ltd Spoon Biscookies The Good Oil Tendertips	Here is a sample brief:       Lab testing         A Japanese pet-care company wants six flavours of dog food, all in 400g cans with easy-open ends. The flavours will be kangaroo, lamb, beef, fish, ostrich and pork. They should all cost \$12 for a shrink-wrapped tray of 12 cans. They want delivery in Japan at the end of June 2007.         To identify all the incurse with making the products in question, the Breduct
A Bit on the Side Propolis Living Nature's Flagship Herb Farm	To identify all the issues with making the products in question, the Product Development teamwould talk to Packaging Development, Production, Supply, Planning, Quality Assurance and Data Integrity. After all the information has been assembled, product costings are also completed to identify whether or not Heinz Wattie'scould meet target costs and therefore make a profit.
Electronics Digital Technology Enterprise Links Intellectual Property	Using the example above it is likely that there would be difficulty making kangaroo and ostrich dog food for \$12 per case due to the cost of kangaroo and ostrich meat. Packaging Development might decide that shrink-wrapped trays into Japan are not strong enough to arrive in good condition. Planning might point out that the factory is at full capacity during May and therefore production will need to be done in April. Supply might say that there is going to be a shortage of pork this year. Quality might
Issues	point out that special import permits are required to import products with fish into Japan. Everyone's input is important so that Product Development can go back to marketing or customers and give them a realistic response to their brief. At Heinz Wattie's the project generally must then be approved by the executive committee before the Product Development team start to work on the recipe. This includes approval of the cost, concept and strategy.

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Curriculum         Constantion         Part of the channel of the product Development at Heinz Wattics         New Product Development at Heinz Wattics         New Product Development at Heinz Wattics           Cases room Practice         Take asses study examines the role of the Product Development team of a food material supplier to Technick by Heinz Wattics r. supplements the case study Developing a new study scale which examines the idea of a new product through for suppements watch's supplements the case study Developing a new study scale which examines the idea of a new product tory theinz Wattics r. Statistical process of development of a speech new product by Heinz Wattics r.         New Product Development of a speech new product by Heinz Wattics r.           Ford and Bis-related         The Idea         The tools         The idea at the idea of a new product development is that set to the other other is the study research and re	tech	Ask an Expert Home   Site Map   Contact us   Search   Glossary   Accessib	Search Techlink
CASE STUDIES       New Product Development at Heinz Wattie's       New Product Development tarm of a food manufacturer. from the initial idea of a new product through to its appearance is below.       New Product Development tarm of a food manufacturer. from the initial idea of a new product through to its appearance is below.       New Product Development tarm of a food manufacturer. from the initial idea of a new product through to its appearance is the sease.       New Product Development tarm of a food manufacturer. from the initial idea of a new product through to its appearance is the sease.       New Product Development tarm of a food manufacturer. Watties.       New Product Development tarms.         Food and Bio-related       Rocky Road to Memphis       New Product Development of a specific new product by Heinz Watties.       New Product Development tarms.         The Hote       The indea of a new product development of a specific new product by Heinz Watties.       New Product Development tarms.       New Product Development of a specific new product by Heinz Watties.       New Product Development tarms.         Code rower       1.       narketing companies that sell but don't make products       New Product Development/Research and Development Department are then briefed on the sheed of the coultes.       New Product Development.       New Product Development.       New Product Development.         Store A       New of Aquanums       New food data.       New Product Development.       New Product Development.       New Product Development.         Store A       New of Aquanums       Narakeroducts.	Curriculum Case studie	PEVOLVE	
Sealord Group LtdHere is a sample brief:Lab testingSpoon BiscookiesA Japanese pet-care company wants six flavours of dog food, all in 400g cans with easy-open ends. The flavours will be kangaroo, lamb, beef, fish, ostrich and pork. They should all cost \$12 for a shrink-wrapped tray of 12 cans. They want delivery in Japan at the end of June 2007.TendertipsTo identify all the issues with making the products in question, the Product 	CASE STUDIES Classroom Practice Technologists' Practice Hard Materials Soft Materials Food and Bio-related Rocky Road to Memphis Meltdown The Herb Farm - revisited Smart choice Gluten-free cookies Cow Power Product Development at Heinz Wattie's Fit to Drink Meal Innovations Developing a new stir-fry sauce The Age of Aquariums	<section-header><section-header><section-header><section-header><section-header><text><section-header><text><text><list-item></list-item></text></text></section-header></text></section-header></section-header></section-header></section-header></section-header>	New Product Development The idea The laboratory From lab to factory Final steps Other activities Related links: New stir-fry sauce Enterprise Links Published:
Digital Technology       Packaging Development might decide that shrink-wrapped trays into Japan are not strong enough to arrive in good condition. Planning might point out that the factory is at full capacity during May and therefore production will need to be done in April.         Intellectual Property Issues       Supply might say that there is going to be a shortage of pork this year. Quality might point out that special import permits are required to import products with fish into Japan.         Everyone's input is important so that Product Development can go back to marketing or customers and give them a realistic response to their brief. At Heinz Wattie's the	Spoon Biscookies The Good Oil Tendertips A Bit on the Side Propolis Living Nature's Flagship Herb Farm	A Japanese pet-care company wants six flavours of dog food, all in 400g cans with easy-open ends. The flavours will be kangaroo, lamb, beef, fish, ostrich and pork. They should all cost \$12 for a shrink-wrapped tray of 12 cans. They want delivery in Japan at the end of June 2007. To identify all the issues with making the products in question, the Product Development teamwould talk to Packaging Development, Production, Supply, Planning, Quality Assurance and Data Integrity. After all the information has been assembled, product costings are also completed to identify whether or not Heinz Wattie'scould meet target costs and therefore make a profit. Using the example above it is likely that there would be difficulty making kangaroo	
	Digital Technology Enterprise Links Intellectual Property	<ul> <li>Packaging Development might decide that shrink-wrapped trays into Japan are not strong enough to arrive in good condition. Planning might point out that the factory is at full capacity during May and therefore production will need to be done in April. Supply might say that there is going to be a shortage of pork this year. Quality might point out that special import permits are required to import products with fish into Japan.</li> <li>Everyone's input is important so that Product Development can go back to marketing or customers and give them a realistic response to their brief. At Heinz Wattie's the</li> </ul>	5

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CASE STUDIES	New Product Development at Heinz Wattie's	New Product Development
Classroom Practice	How a new product is developed in the laboratory	The idea
echnologists' Practice	How does the Product Development team	The laboratory
Hard Materials	start?	From lab to factory Final steps
Soft Materials	Sometimes the new recipe can be based on something Heinz Wattie's already do. A	Other activities
Food and Bio-related	strawberry and apricot jam might use the	Related links:
Rocky Road to Memphis Meltdown	same basic recipe as strawberry jam with the addition of apricots. Sometimes it is completely new, such as a creamy bacon	New stir-fry sauce Enterprise Links
The Herb Farm - revisited	sauce in a pouch. Sensory evaluation	Published: May 2008
Smart choice	For something new, the Product Development team may use recipe books, try	
Gluten-free cookies	competitor's products and look at their ingredient list, or sometimes they may simply	
Cow Power	make a new recipe up. Packaging Development are consulted for the most suitable type of can, pouch, plastic bag size, PCU (portion control unit which is a single serve	
Product Development at Heinz Wattie's	unit, such as the butter that you get on an airline) material or plastic/glass bottle for the product (this is discussed when determining the feasibility of the product, but	
Fit to Drink	confirmed once development starts). The Thermal Processing Department are consulted to determine the critical factors affecting the cooking of the product and to	
Meal Innovations	ensure the product will be safe (that is, does not contain any microbes that cause	
Developing a new stir-fry sauce	sickness). How do they make it in the kitchen?	
The Age of Aquariums	Small samples are made in the Product Development Laboratory, in a kitchen using	
Sweet As	ordinary utensils to mix and stir. Some ingredients, such as spices, sugar, salt,	
Sealord Group Ltd	vegetables, are the same as you might use at home. Other ingredients are specially modified or refined for use in processed food, such as modified starch, which can	
Spoon Biscookies	withstand high temperatures and high acidity, where ordinary flour or cornflour	
The Good Oil	cannot. Sometimes flavours are added to improve the flavour of the product. In the	
Tendertips	case of pet food, vitamins and minerals must be added and calculations carried out to ensure that each recipe is a complete and balanced feed, because for some	
A Bit on the Side	animals, such as guide dogs in training, our products are their sole source of	
Propolis	nutrition. All ingredients are carefully weighed and recorded. The small batches are made to a specific volume or weight.	
Living Nature's Flagship	The Product Development team tries to imitate the factory as closely as possible	
Herb Farm	throughout the development of the product by stirring with spoons, mixing dry	
Electronics	ingredients with water with a mini 'Silverson' (the brand name of an industrial	
Digital Technology	machine manufacturer – in this case this refers to a mixing machine) and imitating a Liquiverter (an industrial blender) with a kitchen whizz. Sometimes even using a	
Enterprise Links	whisk to imitate the effect the pump would have on a product. If homogenising, steam injection heating, or larger kettles (23, 40, 100 or 250 litres) are required, the Heinz	
ntellectual Property ssues	Wattie'spilot plant has small-scale versions of the factory. The same tests that are performed in the factory are performed in the lab – consistency or thickness, pH or acidity, brix (dissolved solids), salt levels.	
	How is the packaging done? Once the small batch is prepared, the product is filled into the correct packaging – a can, bottle, polythene bag, pouch or PCU. The Heinz Wattie's Product Development team has: a machine that puts the lids (caps) on the cans; a heat sealer for pouches and plastic bags; an iron for induction seals on bottles and for heat sealing PCU foil – yes, that is an ordinary old household iron.	

### And the processing?

ordinary old household iron.

Products that only require cooling are cooled in a bucket or sink of cold running water. Products that need a retort or cooker process are processed in a pilot plant

#### New Product Development at Heinz Wattie's: How a new product is developed in the laboratory

retort. The pilot plant retort is a mini version of a factory retort that can do steam or hot water processes and also has an attachment to imitate a continuous cooker. The retort processes are monitored to ensure the product is sufficiently sterilised just like the factory.

### What happens next?

Very rarely is the first sample good enough to proceed with to the next stage. Ingredients may be added or taken out, quantities of ingredients may be changed, and the process may be made longer or shorter (still ensuring a safe thermal process).

Many samples are sent to Marketing or the customer to get stakeholder feedback and make improvements. The number of samples that go back and forth can vary enormously from less than five up to more than 50! The same steps are done each time to ensure the Product Development team are getting a good idea of how consistent the test results are and how reliable the thermal process is. This helps to build up enough results to set specifications for the factory.

Throughout the development, the costing is updated to ensure Heinz Wattie'scan still make a profitable product.

Once the product is approved by Marketing or the customer, the Product Development team can move to the next stage.

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CASE STUDIES	New Product Development at Heinz Wattie's	New Product
Classroom Practice	Moving the product from the lab into the factory	Development
	So now the Product Development teamhas a	The idea The laboratory
echnologists' Practice	product that is acceptable to the customer.	From lab to factor
Hard Materials	Organising a factory trial	Final steps Other activities
Soft Materials	The Product Development team requestsa	Related links:
Food and Bio-related	factory trial, detailing what the product is, when they would like to run the trial, what line they	New stir-fry sauce
Rocky Road to Memphis Meltdown	would like to use, what they would like done with the trial. A recipe sheet is drawn up with	Enterprise Links
The Herb Farm - revisited	the factory-sized batch, this can vary in size	Published: May 2008
Smart choice	from 500 to 4,500 litres depending on the production equipment they need to use.	
Gluten-free cookies	This information is circulated to Planning, Production, Data Integrity. What else needs to be done before the trial?	
Cow Power		
Product Development at Heinz Wattie's	The Product Development team must provide the factory with the recipe, including the method and specifications, ingredient check lists, filling specifications, linesheets, quality control specifications, sterilisation instructions, pack off instructions. They may	
Fit to Drink	also need to organise new ingredients to arrive at the right time.	
Meal Innovations	What happens during the trial?	
Developing a new stir-fry sauce	The trial is quarantined so that its movement can be controlled. The factory-sized batch is treated as a production batch. While this batch is made members of the	
The Age of Aquariums	Product Development team will be present (no matter what time of the day or night!)	
Sweet As	to ensure that there are no problems with the specified method, specifications, the way the product is made, what it looks like at each stage. Adjustments to viscosity	
Sealord Group Ltd	(thickness of product) or flavour might need to be made. They will check that their	
Spoon Biscookies	estimates for costing were accurate, as well as line speed, crewing and ingredients.	
The Good Oil	Thermal Processing staff will check that the thermal process is adequate.	
Tendertips	What happens next?	
A Bit on the Side	Samples are sent to marketing and to test the finished product quality.	
Propolis	If the product or process did not turn out as predicted – such as differences in viscosity, method of making in the factory, flavour or appearance (from the approved	
Living Nature's Flagship	lab recipe) – then another factory trial will need to be done. If this is the case then	
Herb Farm	repeat trials are necessary to prove the second trial before full commercial production	
Electronics	is started. If the first factory trial is approved then often a multi batch trial of two to six batches	
Digital Technology	will be done to ensure that the batch-to-batch variation is acceptable.	
nterprise Links		
ntellectual Property ssues	Go to next page	
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CASE STUDIES	New Product Development at Heinz Wattie's	New Product
Classroom Practice	Final steps	Development The idea
Technologists' Practice	When the customer or Marketer has approved the factory trial/multi batch trials, what	The laboratory
Hard Materials	happens next?	From lab to factory Final steps
Soft Materials	The label is designed	Other activities
Food and Bio-related	Generally by this point the designer has come up with a few designs and the marketer chooses the best one (product name, product description, serving	Related links:
Rocky Road to Memphis	suggestions and the general layout of the label).	New stir-fry sauce
Meltdown	What does Product Development contribute?	Enterprise Links
The Herb Farm - revisited	The ingredient list and nutrition information plus any claims (such as '99% fat-free',	Published: May 2008
Smart choice	'no added flavours', 'no preservatives', 'high in fibre' etc), net weight and cooking	-
Gluten-free cookies	instructions are provided by the Product Development team. Databases for ingredients may be used – these are linked to a spreadsheet that can calculate the	
Cow Power	nutrition information and also provide an ingredient list in descending order of weight.	
Product Development at	The database can also identify all the allergens that are present in the product.	
Heinz Wattie's	Nutrition information sometimes needs to come from laboratory testing of the product, usually for any product with the Heart Foundation tick, or products like fries or hash-	
Fit to Drink	browns that are fried during the process. Under the new Food Standards Australia	
Meal Innovations	and New Zealand code, all human food must be labeled to show the presence of the	
Developing a new stir-fry sauce	following allergens: 1. cereals containing gluten and their products (wheat, rye, barley, oats and spelt)	
The Age of Aquariums	<ol> <li>crustacea and their products</li> </ol>	
Sweet As	3. egg and egg products	
Sealord Group Ltd	4. milk and milk products	
Spoon Biscookies	<ol> <li>peanuts and their products</li> <li>soybeans and their products</li> </ol>	
The Good Oil	<ol> <li>addedsulphites in concentrations of 10mg/kg or more</li> </ol>	
Tendertips	8. tree nuts and sesame seeds and their products	
A Bit on the Side	ThProduct Development team then is responsible for checking that all this information	
Propolis	is correctly transferred to the label.	
Living Nature's Flagship	What happens to the product next?	
Herb Farm	The Product Development team produces the final recipe information so that the recipe can be set up in the planning system, a final costing can be completed, and	
Electronics	planners can plan the initial production run. They must provide the factory with the	
Digital Technology	finished recipe including the method and specifications, ingredient check-lists, filling	
Enterprise Links	and packing specifications, line-sheets, quality control specifications and sterilisation data. Once the final costing has been approved on-site, the project must go back to the Executive Committee for approval to run.	
Intellectual Property	What happens during the initial production run?	
Issues	Members of the Product Development team will be present (again, no matter what	
W3C XHTML	time of the day or night!) to ensure that there are no issues with the product. Occasionally minor adjustments to the specifications will be needed. Thermal Processing staff will again check that the thermal process is adequate to kill all pathogenic bacteria.	
	What happens next?	
	The product follows the normal procedures for labelling and release. When the product appears on the shelf in the supermarket, the Product Development team says it is a great feeling to know they have had a part to play in providing new products for consumers.	

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CASE STUDIES	New Product Development at Heinz Wattie's	New Product
Classroom Practice	What else does Product Development do?	Development The idea
Technologists' Practice	Tenders for new business	The laboratory
Hard Materials	When Heinz Wattie's are asked to tender for business, the Product Development	From lab to factory
Soft Materials	team is involved from the start. These tenders range from supermarket house brand products to quick serve (or fast food) restaurant chain products for customers. The	Final steps Other activities
Food and Bio-related	team needs to decide if it is feasible to do the products in question and cost them as	Related links:
Rocky Road to Memphis Meltdown	quickly as possible. Frequently they are only given two weeks to get the costing and samples back to the customer.	New stir-fry sauce Enterprise Links
The Herb Farm - revisited	Cost Reduction on existing products	Published:
Smart choice	Product Development teams also do cost reduction projects. The challenge is to	May 2008
Gluten-free cookies	reduce cost without affecting product quality and it is generally not easy. There are a few ways to reduce cost:	
Cow Power	1. Ingredient reduction or cheaper ingredients	
Product Development at	2. Improve efficiency in the factory	
Heinz Wattie's	<ol> <li>Make products simpler to make, thereby reducing waste and saving preparation time.</li> </ol>	
Fit to Drink	Reformulation on existing products	
Meal Innovations	Existing products sometimes need reformulation for many reasons. These can	
Developing a new stir-fry sauce	include: 1. to make products more consumer-friendly – such as by removing MSG	
The Age of Aquariums	<ol> <li>to make produce more concurrent monthly of contract by removing mode</li> <li>to meet new food regulations – such as the 2002 Food Standard Code requirement</li> </ol>	
Sweet As	for 40% fruit in jam	
Sealord Group Ltd	3. to improve quality	
Spoon Biscookies	4. to reduce cost	
The Good Oil	5. to use new or improved ingredients <b>Troubleshooting</b>	
Tendertips	5	
A Bit on the Side	Even after products are handed over to manufacturing, the Product Development team is still responsible for the products they develop. They are available at any time	
Propolis	for production to call to help solve problems with recipes for products. It is not	
Living Nature's Flagship	unusual for Product Development staff to get a phone call out of working hours to help solve issues like:	
Herb Farm	<ol> <li>products that differ from the specifications – for example, they might be too thin, too</li> </ol>	
Electronics	thick	
Digital Technology	2. delays – how long can a product be held in production before it must be packed,	
Enterprise Links	especially if there has been a breakdown on the line 3. problems with achieving the right weights in a can.	
Intellectual Property	They do their best to solve issues out of hours over the phone but will come in if	
Issues	necessary – it is not always easy to think of a sensible answer at 2am! Shortages	
	If there are problems with supply of ingredients or products – such as not enough frozen carrots or recent frosts affecting peach supply – the Product Development team helps to find solutions. In the case of frozen carrots, they may be able to use fresh. When Heinz Wattie'sneeds to import canned fruit to replace shortfalls, the Product Development team write a specification for the product required and assesses samples from external suppliers.	
	The Heinz Wattie's Product Development team is also involved in transfer projects. Transfers can be from one site in the factory to another, on to an existing production line or a new purpose-built one, or the moving of an existing production line from	

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factory to factory.